

Date: Tuesday, 01/07/2008 12:34:08 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : GROMMET KIT
<b>Job Number</b> : 40187	
<b>Estimate Number</b> : 12863	
<b>P.O. Number</b> :	<b>Part Number</b> : D412702059
<b>This Issue</b> : 01/07/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : E
<b>Previous Run</b> : 38302	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 08/07/2008 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : est rev A 07.05.11 new issue EC Verified By:JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0 DC

DOCUMENT CONTROL



S08/07/01

**Comment:** DOCUMENT CONTROL

Type labels per PPP D412-702-059 CHG001 C08/07/01 Label.

2.0 D36191

Grommet

**Comment:** Qty.: 48.0000 Each(s)/Unit Total: 192.0000 Each(s)

GROMMET

batch: 37373

38325

50

3.0 D36191T1

HOLE PUNCH

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

HOLE PUNCH

batch: 37373

38325

50

4.0 D36191T2

STRIKER BLOCK

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

STRIKER BLOCK

batch: 37373

38325

50

5.0 D36191T3

PUNCH

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

PUNCH

batch: 37373

38325

8/7/11

50

Date: Tuesday, 01/07/2008 12:34:09 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROMMET KIT

Job Number: 40187

Part Number: D412702059

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D36191T4

DIE



(4x)

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

DIE

batch: 37373

38325

8/7/11

SP

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5086101 (4x)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



(4x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-059, CHG001

Location: PK

PPP Rev: \_\_\_\_\_

8/7/11

SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/03

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 080703